

Chapter. 7 DIGITAL INPUT AND OUTPUT MODULES

7.1 Notes on Selecting Input and Output Modules

The followings describe instructions for selection of digital I/O modules that will be used in the GLOFA-GM6 series.

- 1) The types of digital input are current sink input and current source input.

When selecting DC input modules consider the specifications of those input devices as the wiring method of the external input power supply varies complying with the type of digital input.

In the GM6 series, the types are dedicated source input and source/sink common DC input.

- 2) Maximum simultaneous input points differs with the type of a module. Check the specifications of the input module to be applied before use.

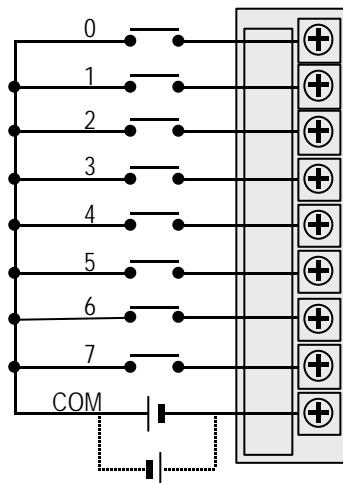
- 3) Use transistor or triac output modules with a load that is frequently opened and closed or with an inductive load as, in those cases, the life span of a relay output module will become shorter than specified.

7.2 Digital Input Module Specifications

7.2.1 8-points 12 / 24 VDC input module (source / sink type)

Specifications	Model	
	DC Input Module G6I-D21A	
Number of input points	8 points	
Insulation method	Photo coupler	
Rated input voltage	12 VDC	24 VDC
Rated input current	3 mA	7 mA
Operating voltage range	10.2 VDC to 28.8 VDC (ripple: less than 5%)	
Maximum simultaneous input points	100%(8 points/COM) simultaneously ON	
ON voltage/ON current	9.5 VDC or higher / 3.5 mA or higher	
OFF voltage/OFF current	5 VDC or lower / 1.5 mA or lower	
Input impedance	Approx. 3.3 kΩ	
Response time	OFF → ON	5 ms or less
	ON → OFF	5 ms or less
Common terminal	8 points/COM	
Internal current consumption	40 mA	
Operating indicator	LED turns on at ON state of input	
External connections	9-points terminal block connector(M3 × 6 screws)	
Weight	0.12 kg	

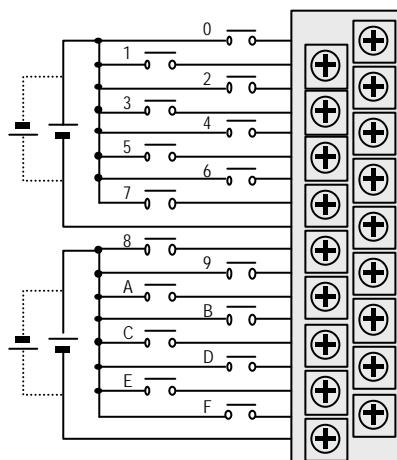
Wiring Diagram



7.2.2 16-points 12 / 24 VDC input module (source / sink type)

Specifications	Model		DC Input Module		
	G6I-D22A				
Number of input points	16 points				
Insulation method	Photo coupler				
Rated input voltage	12 VDC	24 VDC			
Rated input current	3 mA	7 mA			
Operating voltage range	10.2 VDC to 28.8 VDC (ripple: less than 5%)				
Maximum simultaneous input points	100%(8 points/COM) simultaneously ON				
ON voltage/ON current	9.5 VDC or higher / 3.5 mA or higher				
OFF voltage/OFF current	5 VDC or lower / 1.5 mA or lower				
Input impedance	Approx. 3.3 kΩ				
Response time	OFF → ON	5 ms or less			
	ON → OFF	5 ms or less			
Common terminal	8 points/COM				
Internal current consumption	70 mA				
Operating indicator	LED turns on at ON state of input				
External connections	18-points terminal block connector(M3 × 6 screws)				
Weight	0.15 kg				

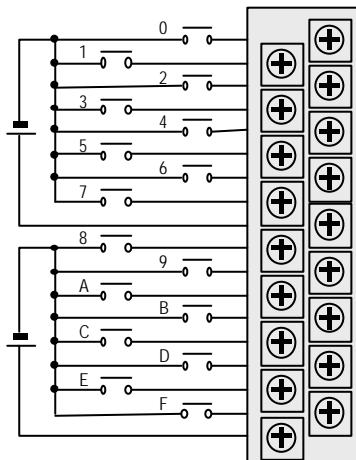
Wiring Diagram



7.2.3 16-points 24 VDC input module (source type)

Specifications	Model		DC Input Module
			G6I-D22B
Number of input points	16 points		
Insulation method	Photo coupler		
Rated input voltage	24 VDC		
Rated input current	7 mA		
Operating voltage range	20.4 VDC to 28.8 VDC (ripple: less than 5%)		
Maximum simultaneous input points	100%(8 points/COM) simultaneously ON		
ON voltage/ON current	15 VDC or higher/4.3 mA or higher		
OFF voltage/OFF current	5 VDC or lower/1.7 mA or lower		
Input impedance	Approx. 3.3 kΩ		
Response time	OFF → ON	5 ms or less	
	ON → OFF	5 ms or less	
Common terminal	8 points/COM		
Internal current consumption	70 mA		
Operating indicator	LED turns on at ON state of input		
External connections	18-points terminal block connector(M3 × 6 screws)		
Weight	0.15 kg		

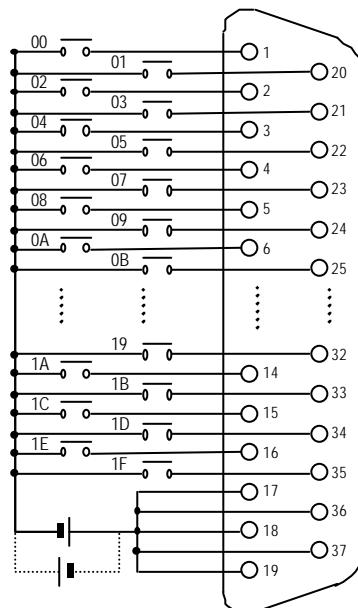
Wiring Diagram



7.2.4 32-points 12 / 24 VDC input module (source / sink type)

Specifications	Model		DC Input Module	
	G6I-D24A			
Number of input points	32 points			
Insulation method	Photo coupler			
Rated input voltage	12 VDC		24 VDC	
Rated input current	3 mA		7 mA	
Operating voltage range	10.2 to 28.8 VDC (ripple: less than 5%)			
Maximum simultaneous input points	60% simultaneously ON			
ON voltage/ON current	9.5 VDC or higher / 3.5 mA or higher			
OFF voltage/OFF current	5 VDC or lower / 1.5 mA or lower			
Input impedance	Approx. 3.3 kΩ			
Response time	OFF → ON	5 ms or less		
	ON → OFF	5 ms or less		
Common terminal	32 points/COM			
Internal current consumption	75 mA			
Operating indicator	LED turns on at ON state of input			
External connections	37-point terminal block connector(M3 × 6 screws)			
Weight	0.11 kg			

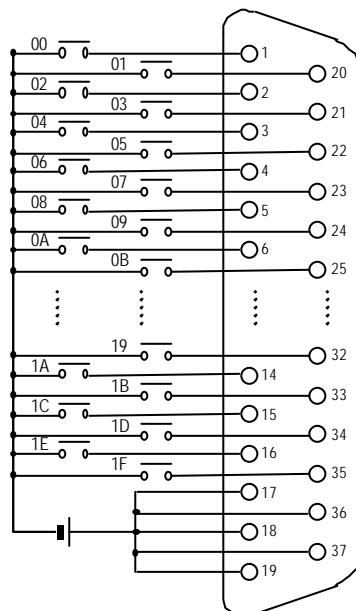
Wiring Diagram



7.2.5. 32-points 24 VDC input module (source type)

Specifications	Model		DC Input Module
			G6I-D24B
Number of input points	32 points		
Insulation method	Photo coupler		
Rated input voltage	24 VDC		
Rated input current	7 mA		
Operating voltage range	20.4 to 28.8 VDC (ripple: less than 5%)		
Maximum simultaneous input points	60% simultaneously ON		
ON voltage/ON current	15 VDC or higher / 4.3 mA or higher		
OFF voltage/OFF current	5 VDC or lower / 1.7 mA or lower		
Input impedance	Approx. 3.3 kΩ		
Response time	OFF → ON	5 ms or less	
	ON → OFF	5 ms or less	
Common terminal	32 points/COM		
Internal current consumption	75 mA		
Operating indicator	LED turns on at ON state of input		
External connections	37-point terminal block connector(M3 × 6 screws)		
Weight	0.11 kg		

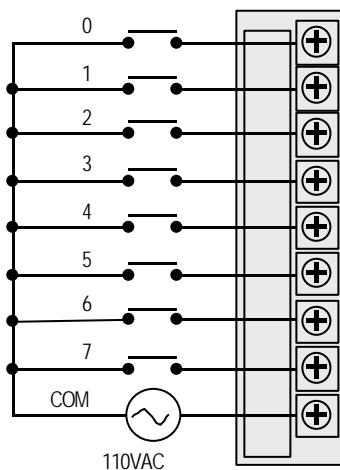
Wiring Diagram



7.2.6 8-points 110 VAC input module

Specifications	Models		AC Input Module
			G6I-A11A
Number of input points	8 points		
Insulation method	Photo coupler		
Rated input voltage	100 to 120 VAC (50/60 Hz)		
Rated input current	11 mA (110 VAC / 60 Hz)		
Operating voltage range	85 to 132 VAC (50/60 Hz ± 3 Hz)		
Maximum simultaneous input points	100% (8 points / COM) simultaneously ON		
Inrush current	300 mA, 0.3 ms or lower (132 VAC)		
ON voltage/ON current	80 VAC or higher / 5 mA or higher		
OFF voltage/OFF current	30 VAC or lower / 2 mA or lower		
Input impedance	Approx. 15 kΩ		
Response time	OFF → ON	15 ms or less	
	ON → OFF	25 ms or less	
Common terminal	8 points/COM		
Internal current consumption	60 mA		
Operating indicator	LED turns on at ON state of input		
External connections	9-point terminal block connector (M3 × 6 screws)		
Weight	0.14 kg		

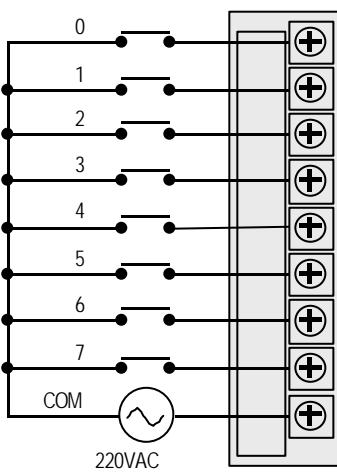
Wiring Diagram



7.2.7 8-points 220 VAC input module

Model		GM4
		G6I-A21A
Number of input points		8 points
Insulation method		Photo coupler
Rated input voltage		200 to 240 VAC (50/60 Hz)
Rated input current		11 mA (220 VAC / 60 Hz)
Operating voltage range		170 to 264 VAC (50/60 Hz ± 3 Hz)
Maximum simultaneous input points		100%(8 points / COM) simultaneously ON
Surge input current		600 mA, 0.12 ms or lower (264 VAC)
ON voltage/ON current		80 VAC or higher / 5 mA or higher
OFF voltage/OFF current		30 VAC or lower / 2 mA or lower
Input impedance		Approx. 20 kΩ
Response time	OFF → ON	15 ms or less
	ON → OFF	25 ms or less
Common terminal		8 points/COM
Internal current consumption		41 mA
Operating indicator		LED turns on at ON state of input
External connections		9-point terminal block connector(M3 × 6 screws)
Weight		0.14 kg

Wiring Diagram

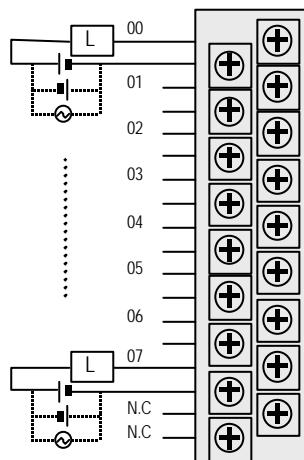


7.3 Digital Output Module Specifications

7.3.1. 8-point relay output module

Specifications	Models	Relay Output Module	
		G6Q-RY1A	
Number of output points		8 points	
Insulation method		Photo coupler	
Rated load voltage & current		24 VDC 2A(resistance)/point, 5 A/ COM 220 VAC 2A($\text{COS}\Psi = 1$)/point, 5A/COM	
Minimum load voltage/current		5 VDC / 1 mA	
Maximum load voltage/current		250 VAC, 110 VDC	
Maximum switching frequency		1200 times per hour	
Surge absorber		None	
Service life	Mechanical	20 million times or more	
	Electrical	Rated load voltage/current 100000 times or more	
		200 VAC 1.5 A, 240 VAC 1 A ($\text{COS}\Psi = 0.7$) : 100000 times or more	
		200 VAC 1 A, 240 VAC 0.5 A ($\text{COS}\Psi = 0.35$) : 100000 times or more	
		24 VAC 1.5 A, 100 VDC 0.1 A ($L/R = 7 \text{ ms}$) : 100000 times or more	
Response time	Off → On	10 ms or less	
	On → Off	12 ms or less	
Common terminal arrangement		1 points/COM	
Internal current consumption		250mA	
Operation indicator		LED turns on at ON state of output	
External connections		18-point terminal block connector (M3 × 6 screws)	
Weight		0.19 kg	

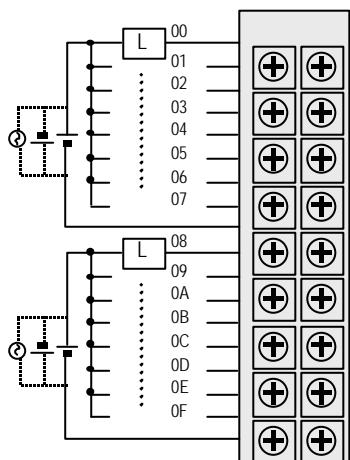
Wiring Diagram



7.3.2. 16-point relay output module

Specifications	Models		Relay Output Module
			G6Q-RY2A
Number of output points	16 points		
Insulation method	Photo coupler		
Rated load voltage & current	24 VDC 2A(resistance)/point, 5 A/ COM 220 VAC 2A($\text{COS}\Psi = 1$)/point, 5A/COM		
Minimum load voltage/current	5 VDC / 1 mA		
Maximum load voltage/current	250 VAC, 110 VDC		
Maximum switching frequency	1200 times per hour		
Surge absorber	None		
Service life	Mechanical	20 million times or more	
	Electrical	Rated load voltage/current 100000 times or more	
		200 VAC 1.5 A, 240 VAC 1 A ($\text{COS}\Psi = 0.7$) : 100000 times or more	
		200 VAC 1 A, 240 VAC 0.5 A ($\text{COS}\Psi = 0.35$) : 100000 times or more	
		24 VAC 1.5 A, 100 VDC 0.1 A ($L/R= 7 \text{ ms}$) : 100000 times or more	
Response time	Off → On	10 ms or less	
	On → Off	12 ms or less	
Common terminal arrangement	8 points/COM		
Internal current consumption	415mA		
Operation indicator	LED turns on at ON state of output		
External connections	18-point terminal block connector (M3 × 6 screws)		
Weight	0.19 kg		

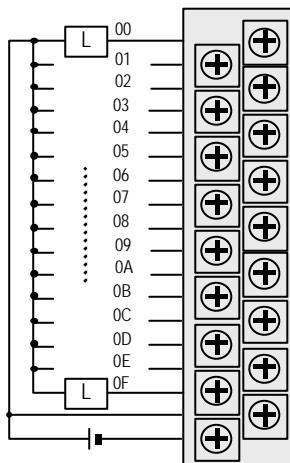
Wiring Diagram



7.3.3 16-point transistor output module (sink type)

Specifications	Models		Transistor Output Module
			G6Q-TR2A
Number of output points	16 points		
Insulation method	Photo coupler		
Rated load voltage/current	12/24 VDC		
Operating load voltage range	10.2 to 26.4 VDC		
Maximum load current	0.5 A /point, 4 A / COM		
Off leakage current	0.1 mA		
Maximum inrush current	4 A, 10 ms or less		
Maximum voltage drop at ON circuit	1.5 VDC(0.5A)		
Surge absorber	Clamp Diode		
Response time	Off → On	2 ms or less	
	On → Off	2 ms or less	
Common terminal arrangement	16 points/COM		
Internal current consumption	185 mA		
External power supply	Voltage	24 VDC ± 10 % (ripple voltage : 4VP-P or less)	
	Current	48 mA or less (all points ON)	
Operation indicator	LED turns on at ON state of output		
External connections	18-point terminal block connector (M3 × 6 screws)		
Weight	0.18 kg		

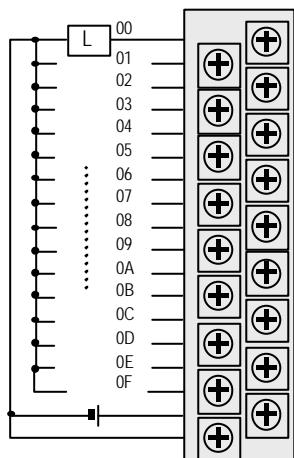
Wiring Diagram



7.3.4 16-point transistor output module (source type)

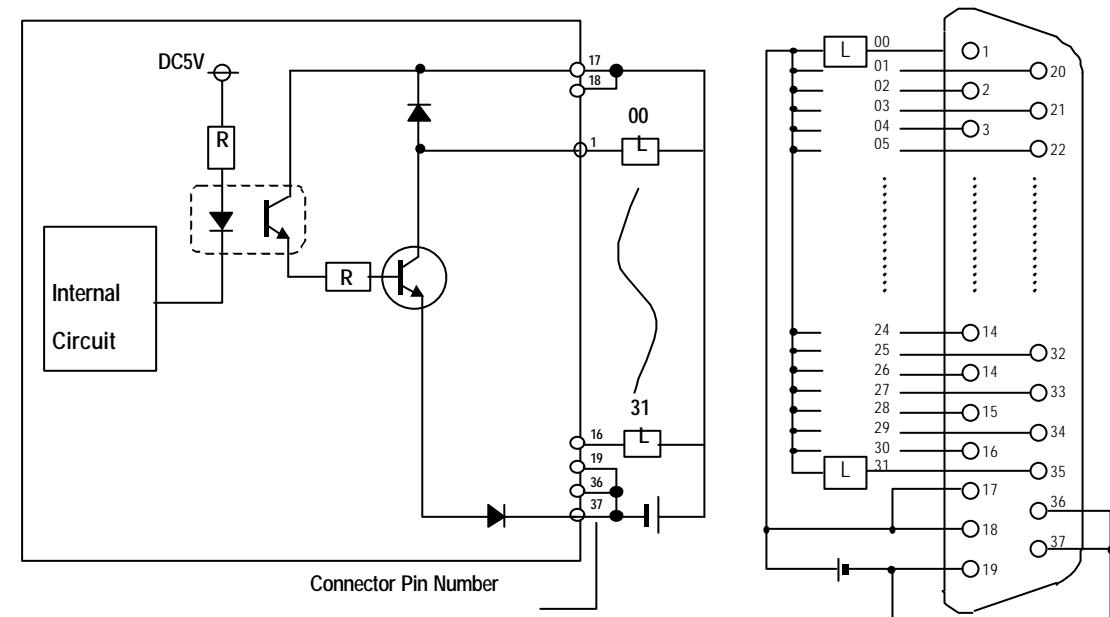
Specifications	Models		Transistor Output Module
			G6Q-TR2B
Number of output points	16 points		
Insulation method	Photo coupler		
Rated load voltage/current	12/24 VDC		
Operating load voltage range	10.2 to 26.4 VDC		
Maximum load current	0.5 A /point, 4 A / COM		
Off leakage current	0.1 mA		
Maximum inrush current	4 A, 10 ms or less		
Maximum voltage drop at ON circuit	1.5 VDC(0.5A)		
Surge absorber	Clamp Diode		
Response time	Off → On	2 ms or less	
	On → Off	2 ms or less	
Common terminal arrangement	16 points/COM		
Internal current consumption	185 mA		
External power supply	Voltage	24 VDC ± 10 % (ripple voltage : 4VP-P or less)	
	Current	48 mA or less (all points ON)	
Operation indicator	LED turns on at ON state of output		
External connections	18-point terminal block connector (M3 × 6 screws)		
Weight	0.18 kg		

Wiring Diagram



7.3.5 32-point transistor output module (sink type)

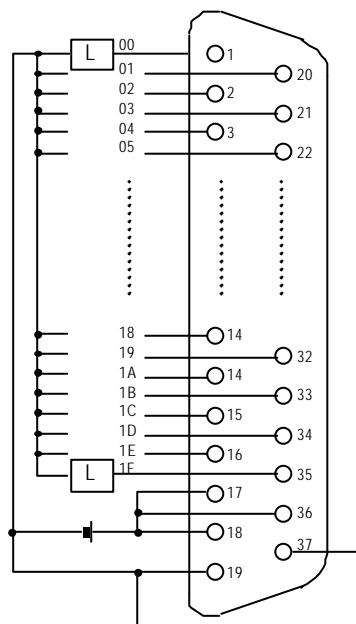
Models		Transistor Output Module
Specifications		G6Q-TR4A
Number of output points	32 points	
Insulation method	Photo coupler	
Rated load voltage/current	12/24 VDC	
Operating load voltage range	10.2 to 26.4 VDC	
Maximum load current	0.1 A / point, 2 A /COM	
Off leakage current	0.1 mA or less	
Maximum inrush current	4 A, 10 ms or less	
Maximum voltage drop at ON circuit	1.0 VDC	
Surge absorber	None	
Response time	Off → On On → Off	2 ms or less
Common terminal arrangement	32 points/COM	
Internal current consumption	139 mA	
External power supply	Voltage Current	24 VDC ± 10 % (ripple voltage : 4VP-P or less) 36 mA or less (24 VDC/COM)
Operation indicator	LED turns on at ON state of output	
External connections	37-pin D Sub-connector	
Weight	0.11 kg	



7.3.6 32-point transistor output module (source type)

Models		Transistor Output Module
Specifications		G6Q-TR4B
Number of output points		32 points
Insulation method		Photo coupler
Rated load voltage/current		12/24 VDC
Operating load voltage range		10.2 to 26.4 VDC
Maximum load current		0.1 A / point, 2 A /COM
Off leakage current		0.1 mA or less
Maximum inrush current		4 A, 10 ms or less
Maximum voltage drop at ON circuit		1.0 VDC
Surge absorber		None
Response time	Off → On	2 ms or less
	On → Off	2 ms or less
Common terminal arrangement		32 points/COM
Internal current consumption		139 mA
External power supply	Voltage	24 VDC ± 10 % (ripple voltage : 4VP-P or less)
	Current	36 mA or less (24 VDC/COM)
Operation indicator		LED turns on at ON state of output
External connections		37-pin D Sub-connector
Weight		0.11 kg

Wiring Diagram



The total current of each 8 points (0~7,8~15,16~23, and 24~31) should be lower than 600mA.

7.3.7 8-point triac output module

Specifications	Models		Triac Output Module
			G6Q-SS1A
Number of output points		8 points	
Insulation method		Photo coupler	
Rated load voltage		100 to 240 VAC (50 to 60 Hz)	
Minimum load voltage		264 VAC	
Maximum load current		1 A / point, 4 A / 1 COM	
Minimum load current		20 mA	
Off leakage current		2.5 mA (220 VAC, 60 Hz)	
Maximum inrush current		40 A, 10 ms or less	
Maximum voltage drop at ON circuit		1.5 VAC or less (2 A)	
Surge absorber		Varistor (387 to 473 V), C.R absorber	
Response time	Off → On	1ms or less	
	On → Off	1ms + 0.5 cycle or less	
Common terminal arrangement		8 points/COM	
Internal current consumption		210 mA	
Operation indicator		LED turns on at ON state of output	
External connections		9-point terminal block connector (M3 × 6 screws)	
Weight		0.16 kg	

Wiring Diagram

