

Contents

Chapter 1 Introduction 1-1

Chapter 2 Terms and concepts of communication

2.1	Description of terms	2-1
2.2	Concept of Fnet communication	2-4
2.2.1	How to generate and move LAS	2-4
2.2.2	How to assign token	2-4
2.3	Concept of Mnet communication	2-5
2.3.1	How to generate and move token	2-5
2.3.2	Token Passing	2-5

Chapter 3 General specifications

3.1	General specifications of communication module(Fnet, Mnet)	3-1
3.2	Structure and configuration.....	3-2
3.2.1	Fnet master module structure : G3L-FUEA, G3L-FUOA, G4L-FUEA, G6L-FUEA	3-2
3.2.2	Fnet slave module structure : G3L-RBEA, G3L-RBOA, G4L-RBEA	3-4
3.2.3	Fnet Computer interface module structure : G0L-FUEA	3-6
3.2.4	Fnet LED signal name and indication content	3-7
3.2.5	Fnet station number setting	3-7
3.2.6	Fnet mode setting	3-8
3.2.7	Mnet module structure : G3L-MUEA	3-10
3.2.8	Mnet Computer interface module structure : G0L-MUEA	3-11

Chapter 4 Transmission specifications

4.1	Transmission specifications of Fnet	4-1
4.1.1	Transmission specifications of Fnet Master module	4-1
4.1.2	Transmission specifications of Fnet Slave module	4-2
4.1.3	Transmission specifications of Fnet Option module	4-2
4.2	Transmission specifications of Mnet	4-4
4.3	Cable specifications	4-5
4.3.1	Twisted pair cable for Fnet	4-5
4.3.2	Optical cable for Fnet	4-6
4.3.3	Coaxial cable for Mnet	4-7

Contents

4.4	How to connect communication cable	4-8
4.4.1	Electric(twisted pair) cable connection	4-8
4.4.2	Electric(twisted pair) cable connector connection	4-8
4.4.3	Optical cable connection	4-9
4.5	Terminal resistance	4-9
4.5.1	Electric network terminal resistance of Fnet	4-9
4.5.2	Terminal resistance of Mnet	4-10

Chapter 5 System configuration

5.1	GLOFA PLC network system	5-1
5.2	Fnet network system	5-2
5.2.1	Configuration of Fnet master system (electric network)	5-2
5.2.2	Configuration of Fnet master system (optical network)	5-2
5.2.3	Configuration of Fnet master system (network combined with electric/optical module)	5-3
5.2.4	Configuration of Fnet slave system (electric network)	5-4
5.2.5	Configuration of Fnet slave system (optical network)	5-5
5.2.6	Configuration of Fnet slave system (electric/optical network)	5-6
5.2.7	Configuration of Fnet combined system (electric/optical network)	5-7
5.3	Mnet network system	5-9
5.3.1	System configuration of Mnet	5-9
5.3.2	System configuration of Mnet (including other company's product - Ex. GOLDSEC-M series).....	5-9
5.4	Combined system of Fnet and Mnet	5-10

Chapter 6 Communication program

6.1	Programming method	6-1
6.2	High speed link	6-2
6.2.1	Introduction	6-2
6.2.2	Tx/Rx data processing of <i>high speed link</i>	6-3
6.2.3	Operation procedure by <i>high speed link</i>	6-4
6.2.4	Parameter setting of <i>high speed link</i>	6-5
6.2.5	Operation of <i>high speed link</i>	6-11
6.2.6	Relation between <i>high speed link</i> and CPU mode switch	6-13
6.2.7	Communication status information of <i>high speed link</i>	6-14
6.2.8	Speed calculation of <i>high speed link</i>	6-19
6.2.9	Ex. 1 : <i>High speed link</i> among PLCs of Fnet	6-23
6.2.10	Ex. 2 : <i>High speed link</i> of master + remote I/O stations in Fnet	6-26

6.3	Function block service	6-28
6.3.1	Introduction	6-28
6.3.2	Programming procedure of <i>function block</i>	6-28
6.3.3	Types of <i>function block</i>	6-29
6.3.4	Input/output of <i>function block</i>	6-29
6.3.5	How to use <i>function block</i>	6-30
6.3.6	<i>Function block</i> library of link	6-31
CONNECT	6-33	
RDARRAY	6-36	
WRARRAY	6-38	
RDBLOCK	6-40	
WRBLOCK.....	6-42	
RDTYPE(BOOL...DT)	6-44	
WRTYPE(BOOL...DT)	6-47	
STATUS.....	6-49	
6.3.7	Error received from communication module.....	6-55
6.3.8	Access variable registration.....	6-57
6.4	GMWIN remote connection service	6-62
6.4.1	Introduction	6-62
6.4.2	GMWIN remote connection	6-63
6.4.3	Remote module information	6-70
6.5	Function block service for FSM(Fnet Slave Module)	6-72
6.5.1	<i>Function blocks</i> of special slave module	6-72
6.5.2	<i>Function blocks</i> of reading/writing in slave module	6-79
6.6	Use of communication module flag	6-81
6.6.1	Types of flags	6-81
6.6.2	Major flag types used in Fnet	6-82
6.6.3	How to use flag in GMWIN	6-83
6.6.4	Example of remote I/O reset program using _FSMx_RESET/_FSMx_IO_RESET	6-84
6.6.5	Example of application program for restoring instant power off in the remote module.....	6-86
6.6.6	Special module access by using _NETx_LIV[n] and _NETx_RST[n]	6-87
6.6.7	Setting emergency output data of remote module	6-90

Chapter 7 Diagnosis function

7.1	Self diagnosis function of Fnet communication module	7-1
7.1.1	Self diagnosis function during running	7-1
7.1.2	Communication diagnosis by test mode	7-1

Contents

7.2	Mnet diagnosis function	7-3
7.2.1	Diagnosis function types of Mnet communication module	7-3
7.2.2	How to diagnose Mnet communication module	7-3

Chapter 8 Installation and testing operation

8.1	Installation and testing operation of Fnet communication module	8-1
8.1.1	Installation of Fnet master module	8-1
8.1.2	Installation of Fnet slave module	8-2
8.1.3	Installation procedure of Fnet module	8-3
8.1.4	Cautions on installation of Fnet module	8-4
8.1.5	Preparations during testing operation of Fnet module	8-6
8.1.6	Testing operation procedure of Fnet module	8-7
8.2	Installation and testing operation of Fnet option unit	8-9
8.2.1	Active coupler of Fnet	8-9
8.2.2	E/O converter(Electric/optical signal converter)	8-10
8.2.3	Repeater(Electric signal restructure)	8-11
8.3	Installation and testing operation of Mnet communication module	8-12
8.3.1	Mounting and installation	8-12
8.3.2	Cautions on system configuration.....	8-15
8.3.3	Preparations before testing operation.....	8-15
8.3.4	Procedure of testing operation.....	8-16
8.4	Repair and check	8-18
8.4.1	Daily check	8-18
8.4.2	Regular check	8-19

Chapter 9 Troubleshooting

9.1	Abnormal operations	9-1
9.2	Troubleshooting by each error code	9-3
9.2.1	Error code E00-01 : Hardware error	9-3
	Error code E00-03 : Hardware error of option module	9-3
9.2.2	Error code E00-02 : Interface error	9-4
9.2.3	Error code E00-04 : I/O initialization error of FSM(Fieldbus Slave Module)	9-5
9.2.4	Error code E01-01 : Communication failure in Fnet	9-6
	Error code E01-02 : Communication failure in Mnet	9-6
	Error code E01-03 : Communication failure in FOU group	9-6
9.2.5	Error code E02-01 : PLC interface error during operation	9-7
9.2.6	Error code E02-02 : Slave mounting and writing interface error during operation	9-8
9.2.7	Error code E03-01 : <i>High speed link</i> parameter error	9-9

9.2.8	Error code E03-02 : <i>High speed link</i> not run	9-10
9.2.9	Error code E03-03 : RUN link contact of <i>high speed link</i> not ON	9-11
9.2.10	Error code E03-04 : Trouble contact of <i>high speed link</i> ON	9-12
9.2.11	Error code E04-01 : Execution error of Fnet communication command	9-13
	Error code E04-02 : Execution error of Mnet communication command	9-13
9.2.12	Error code E05-01 : Time out error in GMWIN communication	9-14
9.2.13	Error code E05-02 : Internal error in the Fnet/Mnet GMWIN communication	9-15

Appendix

A1.	LED specifications	A-1
A1.1	LED specification of Fnet master module	A-1
A1.2	LED specification of slave module	A-4
A1.3	LED specification of stand-alone type remote module(G0L-SMQA/SMIA/SMHA)	A-7
A1.4	LED specification of repeater module(G0L-FREA)	A-7
A1.5	LED specification of electric and optical signal switching module(G0L-FOEA)	A-7
A1.6	LED specification of active coupler module(Optical signal distributor)	A-7
A1.7	LED specifications of Mnet communication module	A-8
A2.	Communication module setting in the Fnet/Mnet PC	A-10
A3.	STATUS code value and description for <i>function block</i>.....	A-11
A3.1	Errors received from communication module	A-11
A3.2	STATUS values indicated in CPU	A-12
A4.	Outward dimension	A-13
A4.1	For mounting GM1/2/3	A-13
A4.2	For mounting GM4	A-15
A4.3	For mounting on GM6	A-16
A4.4	For mounting on PC(Computer)	A-17
A4.5	Fnet option module	A-18