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#### 1. Edit a main screen

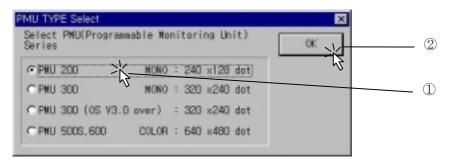
#### 1-1. Create a main screen

When you install PMU-MASTER software, 6 kinds of file managers will be created in Program group of Start menu.

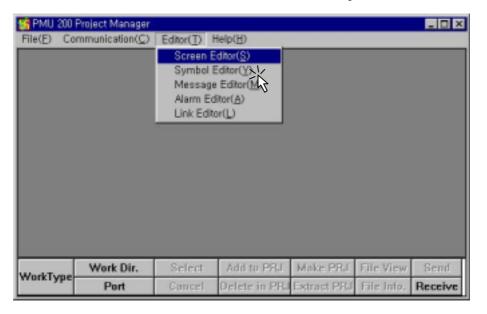


- Select Project Manager in the PMU-MASTER Program group.
- Select PMU type and click OK button.

(You can select PMU type later by selecting *File - Change PMU Type* menu in the Project Manager)

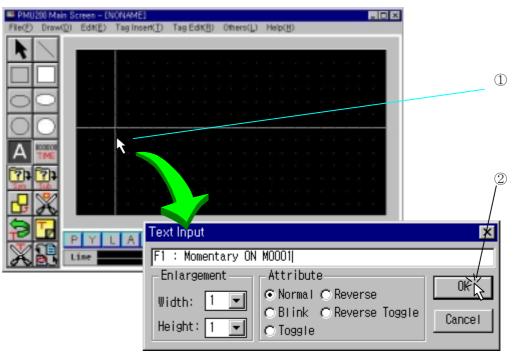


Select Editor-Screen Editor in the full down menu to create a drawing file.



PMU2 File(F)	200 Main S				T	a Edi	#/PS	- 0	\eba	A Dee	Help(	HV.					- 🗆 ×
File(D)	Draw(D)	Edit(E)	Tagi	nsert(]	, 11	ag Edi	μŪλ		AUR	rs(L)	rielp(	<u>D</u> /					
		_															_
	<u>`</u>	2.5															
		1.1															
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- 1-1-1. Create a Function Key Tag
  Select *Text* menu in *Draw* menu or **Text** tool ( ) to insert text.
- ٠ Insert text after clicking a mouse.



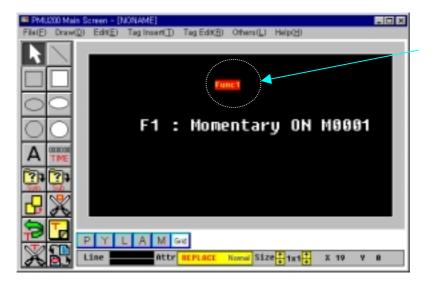


- Select Tag Insert-Function Key in the full down menu.
- Place the direction icon of the function key tag on the main screen and click a mouse. (Position does not matter) Then, Function Key Tag dialog box appears.



- After entering a name of the Function Key Tag, select function key.
- Click **Bit** button(You can select Bit, Word or Special button)

- Tag Name : The initial letter begins as 'F' and you can enter the name up to 5 characters(English, Numeric number) including initial letter.
- Enter buffer number and bit position of selected buffer. Then select operation method.
  - Were defined buffer number begins from 40(to 1024). (Please refer to User's Manual [Appendix A-3]) This buffer number should be matched with PLC memory address. To communicate with PLC, you need to setup the *Link Editor* in the Project manager.
- Click OK button.



#### 1-1-2. Create a Numeric Tag

This tag indicates the value of the system's buffer data at the actual time on the screen of the main machine.

- Select *Tag Insert-Numeric* in the full down menu.
- Move a cursor to the place to be created and click a left mouse button.
- Enter the Tag Name and define a buffer address (from 40 to 1024: Be sure not to overwrite the buffer address with other tags)
- When it is in Decimal, it indicates a maximum of 10 digits and when it is in BCD or HEX, it indicates a maximum of 8 digits. The two methods of indicating the data are by absolute value and in relative value.
  - ① When the indication method is of relative value, and the specified buffer data goes beyond the top inch and bottom inch, it will flicker.
  - ② You can determine the indicated data's decimal point position.

Numeric Tag			×
Specification Name: N un Buffer: 41		oper limit: <mark>100</mark> omer limit: <mark>0</mark>	Data Form @ Absolute @ Relative
Data Type Signed DEC16bit Disigned DEC16bit Signed DEC32bit Unsigned DEC32bit	Indication Digit: 5 Decimal Point: 0	C Right	Enlargement Vidth: 1 💌 Height: 1 💌
HEXISDit HEXISDit HEXISDit	- Color Foreground - Beckground -	Attribute © Normel © Blink • © Togale	OK Cance I

- Select Data Form as Absolute type, Data Type as Signed DEC16bit, Indication digit as '5' and Decimal point as '0'.
- After setting up the configuration, click OK button.
   If you enter the data '-12345' in buffer 41, the numeric tag will be displayed in the simulation or run mode as below.

### -12345

If the data type is Signed Decimal 16bit or Signed Decimal 32bit, the total indication place is actually one place more than the Digit number.

Example) Data type: Signed DEC 16bit, Digit Number: 8

-12345678



• By double clicking the tag to edit on the editor screen, you can edit the already created tag.

[Note]



To move a tag, select this icon.

To copy a tag, select this icon.

×

To cut(delete) a tag, select this icon.

1-1-3. Create a Lamp Tag

According to the condition of the specified bit in the specified buffer, the specified color changes by the lamp.

Select Circle icon on the toolbox to draw a circle. ٠



- Draw a circle by dragging a mouse with pressing a left button. After selecting the territory to be drawn, drop the mouse button.

📟 PMU	200 Main S	creen – D	(ONAME)					. D X
FILE	Draw( <u>D</u> )	Edit(E)	Tag Insert(])	Tag Edit( <u>R</u> )	Others(L)	Help( <u>H</u> )		
		$\subset$	)F1 :			y ON	H0001	
<b>?</b>		Y ine	L A M G		Normal Siz	e <b>-</b> 1x1 -	<b>≚</b> 45 ¥	3

- Select *Tag Insert-Lamp* in the full down menu.
- Move a mouse on the circle(center of circle) and click the left button.



- Select Lamp Type(Select 'Painted Circle'), Condition.
- Click **OK** button.
- Draw the lamp area the same size as circle.



#### 1-2. Simulation

You can simulate the edited screen in the computer before you download this file to PMU main machine. You should save the created screen as a file before the simulation.

The name of the main screen should be saved as **number from 1 to 999**.

To confirm the contents of file, It's better to describe the contents in the description box.

\* For the main screen, the file type should be saved as \*.scr.

	Save as	×
from 1 to 999	File Name(M): Directory(D): T c:Wpmu3	
	1.scr III (1.scr III) (1.scr IIII) (1.scr III) (1.scr III) (1.scr III) (1.scr III) (1.scr	N N
	File Type(I): Drive(V): •.scr *.sub ■ C: sthore Description PMU-200 Getting Started OK Cancel	*

- Select *Others-Simulation* in the full down menu.
- If you want to insert an alarm file or message file, select the files in the list box.

Screen Select	×
Select message a	und alarm files !
Alarm File	Message File
[None]	[None]
ОК	Cancel

- Click OK button.
- You can simulate the main screen by using the simulation tool kit (Enter Tool) or Function Keys.

	C Simulation - [1.SCR] ar Exit Enter Tool Tag Lat Butter List F1 : Momentary ON M0001	MENU
	12345	
Buffer: 41 Value: 12345 (DEC) (HEX)		ENTER
(BIN) Ex) DEC : 100 HEX : 64h		SHIFT

- Enter the buffer number to be simulated and the value in the Enter Tool dialog box.
- Press Enter Key to enter the data.
- If you press the function key 'F1' with the mouse, the key will be activated. The value of the buffer will be changed into '1'.

	📆 Enter Tool 🛛 🗙	
The Status $\rightarrow$ 'ON', Momentary	Buffer: 40 Value: 1 (DEC) 1H (HEX) 0000-0000-0000-0001 (BIN)	
Operation	ex) DEC:100  HEX:64h	

The status of the designated bit (If you setup the bit number as '3' the data of the buffer(40) will be 0000-0000-0000-1000) If you select the type of the touch tag as **Word**, these 16 bits will be displayed as Data value. • You can find that the lamp is 'ON' when you press function key 'F1' button.



#### [Note]

Please notice the types of the tags. In the above simulation, the data of the Lamp Tag or the Numeric Tag except Touch Tag should be sent from PLC(that is, Reading data from PLC). While, the data of the Touch Tag should be sent from PMU(that is, Writing data to PLC). This notice is very important to setup the link editor for the communication between PLC and PMU.

• You can view the list of the buffers created in the main screen.

1H Lamp 9H Touch Num :

• To finish the simulation, select the *Simulation Exit* in the full down menu.

# A. GE-Fanuc 90-30[SNP-X] series

### 1. Edit a Link Editor

For the communication with PLC when operating the main machine (PMU), the Link Editor allows you to enter and select the communication method, PLC Type, Device, Address and others in the Link Table. To use the selected Link File, Send a Link File from PC to the main machine (PMU) using Project Manager. The extension name for the Link Select File is ".LNK".

Select *Others-Link Editor* in the Screen Editor or *Editor-Link Editor* in the Project Manager.

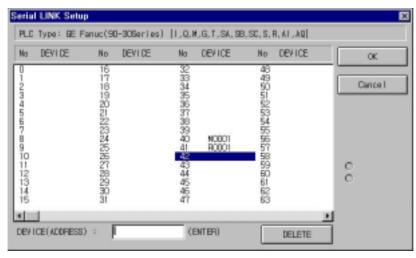
ILINK Editor - [ NONA File(F) Link Setup(L)							
Here Direction The Second	Help(E)						
PHU TYPE	PHU TYPE : PHU 200 Link Type : None						
	1 : 1 Communication						
SERIAL Link	PLC Type :						
DATALINK	Receive setup: Transfer setup:						
GLOFA Friet	Receive setup: Transfer setup:						
T-LINK Setup							
User-def.Setup							
	N : M Communication						
N:N MASTER	PLC Type :						
N:N LOCAL	Receive setup: Transfer setup:						

• Select SERIAL Link button to setup the serial communication.

LC Type Setup (SERIA	L)	
Select FLE type.		
C MASTER-K Series	K500, K1000(L1NK)	
C GLOFA Series	GN(LINK)	/ $/$ $2$
C GOLDSEC Series	MnN, AnS, MOJ2(LINK)	
C STARDON-MF Series	MF(LINK)	
C FARA Series	FARA-N(LINK)	-
C OWRON Series	SYSMAC-D(LINK)	
C AB Series	SLOSDOLE/OP ONI (LONDER)	
C Medicon Series	Hedi cor Hedbus)	<u>×</u>
C SPC Series	SP2-300(LONDER)	- /
C Siemens Series	S5-3964R(LINK)	<b>_</b>
C Yacilawa Series	PROGIC-B(LOADER)	
@ DE Hogue Series	SO-SO[SNP-X] (LOADER)	
	Kiz Cancel	

Select PLC Series and Link type, then click **OK** button.

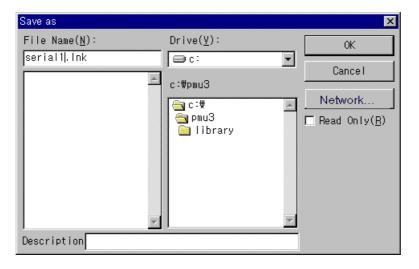
• Enter the PLC address for the communication.



When you set a PLC address on the buffer memory area, be sure that the buffer memory is a word data. So, M0001, R0001 are word data.

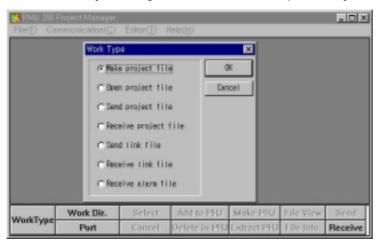
Buffer no. 40 : Function Key Tag and Lamp Tag(Writing data to PLC) – Bit data(ex. M0001 card) Buffer no. 41 : Numeric Tag(Reading from PLC) - Word data(ex. R001 card)

- Click **OK** button.
- Select *File Save* menu
- Select folder to be saved and enter file name, then click **OK** button.



### 2. Edit a Project Manager

Select *Others-Project Manager* in the Screen Editor or Open the *Project Manager* in PMU-MASTER.



- Select Make project file button and click OK button.
- Click **OK** button after setting up the directory.

Work Directory	×
Directory( <u>D</u> ): c:₩pmu3	OK
🔄 c:#	Cancel
🔁 library	Network
<b>X</b>	
Drive(⊻):	
■ c:	

😫 PMU 2	00 Projev	ct Manager	1					_ D ×
File(E)	Edit( <u>E</u> )	View(V)	Communication	en(C)	Editor(])	Window(里)	Help(H)	
Edk S	creen						_ 🗆 🗵	
PROJE	CT DIR	: c.Mpmu	3					
in 1.sc in seris	r al 1. Ink							
				_				
	_			_				
WorkTyp	W	ork Dir.	Select	Add	to PBJ	Make PRJ	File View	Send
		Port	Cancel	Delet	e in PSU	Extract PHJ	File Info.	Receive

- Double click on the file to insert the file into a project file to be created. Then the selected file will be moved to the right box as the above. >
- ٠

😫 PMU :	200 Projec	t Manager						- D X
File(D)	Edit(E)	View(V)	Communicatio	n( <u>C</u> ) Editor	Ð	Window(里)	Help(H)	
Edk	Screen						_ 🗆 🗙	
PROJ	ECT DIR	: c:Mpmu	3					
🗀 1.s					6	1.scr	_	
ser ser	al1.Ink				P	serial1.Ink		
					_			
WorkTy	W	ork Dir.	Select	Add to PB	1.1	Make PRJ	File View	Send
		Part	Cancel	Delete in P	RU E	stract PHJ	File Info.	Receive

- Select Make PRJ button.
- Enter file name of the project file, then click **OK** button. ٠

Make PRJ			×
File Name( <u>N</u> ): [1.pr]	Directory(D): c:∰pmu3	[	ОК
×	ea c:# Suma ea	×	Cance I
			Network
2	1	2	
File Type(I):	Drive(Y):		
Project File(+.PRJ) 💌	⊜c: sthong1	٣	
PMU description			
PHU FILE			

Select Communication-Send Project File in the Project Manager.

ommunication	×
Send PRJ file to PMU 200	Start
[Caution]:Be sure that defined PMU type is the same as the connected type!! 1.PRU	Cancel

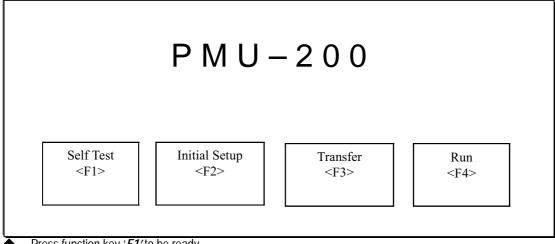
Press Start button to send PRJ file to PMU hardware after setting up the PMU hardware for the communication.

#### 3. Setup a PMU hardware

To communicate with PLC, you should download the Project file[\*.scr, \*.sub, \*.alm, \*.lnk, \*.msg and etc.] created in the PMU-MASTER to the PMU hardware.

To setup the PMU hardware(main unit),

- Turn the power On[the power supply for the PMU-200 is DC24V].
- Press a function key 'F3' in the Main Menu of the main unit.



Press function key 'F1' to be ready.

- Transfer the files from the Project Manager of the PMU-MASTER. to the Main Unit. ۵
- Press Start button. ٠

Send PRJ file to PMU 200	Start
[Caution]:Be sure that defined PMU typ the same as the connected type!! 1.PRJ	e is Cancel
he message " Receiving" appears	during the descelopeding in the Ma
ic message receiving appears	during the downloading in the ivia
ommunication	Start
Communication Send PRU file to PMU 200 [Caution]:Be sure that defined PMU type the same as the connected type]]	R is

- To interrupt transfer, press ESC key. (Function key 'MENU' in the machine) Before the communication, you should set the Initial Setup in the Main Menu. ٠
- •
- Press Initial Setup key and select Serial Setup key.
- ٠ Setup value is :

Baud rate : 19200bps Data bits : 8bits Stop bit : 1bit Parity bit : odd Interface : RS-422(4line) Station number : 0

Baud rate	:	[ 19200]	
Data bits	:	7bits	8bits
Stop bits	:	1bit	2bits
Parity bit	:	None Ev	ven Odd
Station Number	:	[0]	
Interface	:	RS232	RS422
Save <enter></enter>			Cancel <menu></menu>

- To select the left menu bar(Items) : Use Function key '  $\wedge$  ' and '  $\vee$  '. ٠
- To select the parameter : Use Function key '<' and '>'. To escape the current screen, press **Cancel** button. Press **Enter** button. ٠
- ٠
- ٠

### 4. Edit a Program in PLC

To communicate with PMU and PLC, you should download a program to PLC using Programming Tool(LOGICMASTER 90 Software)

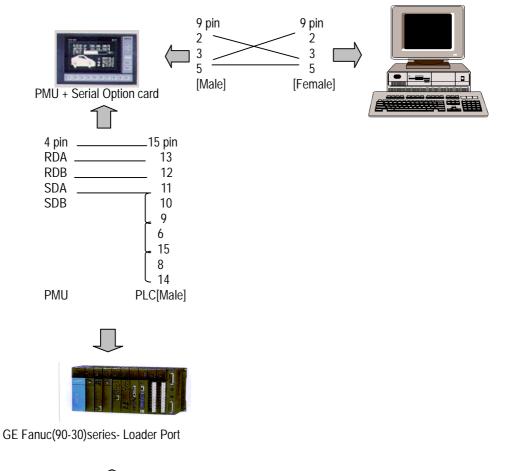
• Create a Program for the communication.

能會 MS-DOS - PRG9030				
75 🗉 🗆 🗠 🖾 🗗 🕾	A			
PROGRE TABLES STATUS	5 6	SETU: 7optic		TILTY PRINT ore 10 soom
f BLOCK DECLARATIONS	1			
[ START OF PROGRAM LOGIC				
480003				
ADD INT				
CONST - 11 0-380001				
+00001				
4R0001 - I2				
E END OF PROGRAM LOGIC	1			
	OFFL	INE		
C:\LM90\KWH REPLACE	PRG: RWH	BLK: M	AIN BIZE:	138 RUNG 0005

M0001 : Bit address for Touch Tag and Lamp Tag( Buffer : 40, Bit number : 0) R0001 : Word address for Numeric Tag(Buffer : 41. Word data)

• For the detail information of editing a program in the programming tool, please refer to the User's Manual.

### 5. Cable Connection for serial Interface



## **B. Allen-Bradley PLC series**

#### 1. SLC500 PLC CPU Connection

- Allen-Bradley :SLC500 PLC - PMU RS-232C interface using Loader port

1-1 System configuration

PLC	Interface module	Cable	Option unit	PMU
	◄			
SLC5/03 SLC5/04	None	Below drawing (RS-232C)	PMO-600S PMO-300S PMO-200S	PMU-600 PMU-300 PMU-200

1-2 Cable connection

(1) RS-232C connection(SLC500 series  $\leftrightarrow$  PMU series)

PLC part(9	9Pin)			PMU	part(9Pin)
1	CD			1	CD
2	RD			2	RD
3	SD			3	SD
4	DTR			4	DTR
5	SG			 - 5	SG
6	DSR			6	DSR
7	RTS			7	RTS
8	CTS			8	CTS
9		]		9	

#### 1-3 SLC500 PLC setup

recommend: 19200 bps, data: 8 bit, stop bit:1 bit, parity: Even

Setu	o of PLC part
Baud rate	19200 bps
Data length	8 bit
Stop bit	1 bit
Parity bit	EVEN
Communication Driver	DF1 Half Duplex Slave
Duplicate Packet Detection	Disable
Error Detection	BCC
Control Line	No Handshaking
Station Address	0

Please remember station Address of PLC and the station number of PMU should be identified.

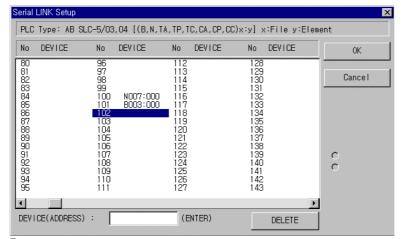
1-4 PMU setup

(1) Link setup

①select serial link in link editor and select "SLC500[5/03,04](LOADER)" in AB series.

⊂ MASTER-K Series	K500, K1000(LINK)	~
⊂GLOFA Series	GM(LINK)	V
○ GOLDSEC Series	MnN,AnS,MOJ2(LINK)	<b>v</b>
○ STARCON-MF Series	MF(LINK)	~
⊂FARA Series	FARA-N(LINK)	<b>v</b>
⊂OMRON Series	SYSMAC-C(LINK)	~
⊙AB Series	SLC500[5/03,04](LOADER)	-
⊂Modicon Series	SLC500(5/03,04)(LOADER) PLC-5(LOADER)	
○SPC Series	SPC-300(LOADER)	~
⊂Siemens Series	S5-3964R(LINK)	~
⊂Yaskawa Series	PROGIC-8(LOADER)	~
C GE Fanuc Series	90-30[SNP-X] (LOADER)	-

② setup the buffer no. of PMU with device of PLC (PLC address : please refer to the address table)



③Transfer the link file to PMU with other files.

(2)Serial setup

It should be identified with PLC data.

#### 2. PLC-5 PLC CPU connection

Allen-Bradley :SLC5 PLC - RS-232C interface using Loader port

2-1. System configuration

PLC	Interface module	cable	Option card	PMU
	◄			
PLC-5/11 PLC-5/20 PLC-5/30 PLC-5/40 PLC-5/40L PLC-5/60 PLC-5/60L	None	Below drawing (RS-232C, RS-422)	PMO-600S PMO-300S PMO-200S	PMU-600 PMU-300 PMU-200

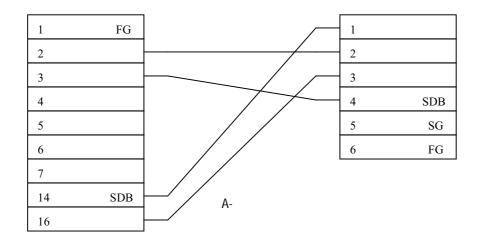
2-2. Cable connection

(1)RS-232C connection (PLC-5 series ↔ PMU series) PLC part(25Pin)

```
PMU part(9Pin)
```

	7		
1 FG		1	CD
2 SD		2	RD
3 RD		3	SD
4 RTS		4	
5 CTS		5	SG
6 DSR	$h \mid \square$	6	DSR
7 SG		7	RTS
8 CD		8	CTS
20		9	

(2)RS-422 connection (PLC-5 series ↔ PMU series) PLC part(25Pin) PMU part(6Pin or 5Pin Terminal Block)



#### 2-3 PLC-5 PLC setup

#### recommend: 19200 bps, data: 8 bit, stop bit:1 bit, parity bit: Even.

PLC part		
Baud rate	19200 bps	
Data length	8 bit	
Stop bit	1 bit	
Parity bit	EVEN	
Communication Driver	DF1 Half Duplex Slave	
Duplicate Packet Detection	Disable	
Error Detection	BCC	
Control Line	No Handshaking	
Station Address	0	

Please remember station address of PLC and the station number of PMU should be identified.

2-4 PMU setup

#### (1)Link setup

select serial link in link editor and select "SLC5(LOADER)" in AB series.

.C Type Setup (SERIAL)	
Select PLC type.	
○ MASTER-K Series	K500, K1000(LINK)
⊂ GLOFA Series	GM(LINK)
○ GOLDSEC Series	MnN, AnS, MOJ2(LINK)
C STARCON-MF Series	MF(LINK)
C FARA Series	FARA-N(LINK)
C OMRON Series	SYSMAC-C(LINK)
	PLC-5(LOADER)
⊂ Modicon Series	Modicon(Modbus)
C SPC Series	SPC-300(LOADER)
C Siemens Series	S5-3964R(LINK)
C Yaskawa Series	PROGIC-8(LOADER)
⊂GE Fanuc Series	90-30[SNP-X] (LOADER)
C	K Cancel

② setup the buffer no. of PMU with device of PLC (PLC address : please refer to the address table)

### Appendix. Getting Started

Serial LINK Setup				_			×
PLC Type: AB F		 , ΤC, ( Νο	DEVICE	] x∶F No	ile(3~99) DEVICE	y:Elem —	
64 65 66 67 68 69 70 71 72 73 74 75 76 77 77 78 77 79	80 80 82 83 84 85 86 87 88 88 87 88 89 90 91 92 93 94 95	 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111	N007:000 B003:000	112 113 114 115 116 117 120 121 120 121 123 124 125 126 127			
DEVICE(ADDRESS	):	(E)	NTER)		DELETE		

③Transfer the link file to PMU with other files.

(2) Serial Setup It should be identified with PLC data.

### 3. PLC Address

(1)SLC500 series

Device	Address
Bit	B003000 ~ B003255 , B010000 ~ B255255
Timer (Timing bit) <sup>*1</sup>	TC004000 ~ TC004255 , TC010000 ~ TC255255
Timer (complete bit) *1	TC004000 ~ TC004255 , TC010000 ~ TC255255
Timer (setting value)	TP004000 ~ TP004255 , TP010000 ~ TP255255
Timer (current value)	TA004000 ~ TA004255 , TA010000 ~ TA255255
Counter (Up counter) <sup>*2</sup>	CC005000 ~ CC005255 , CC010000 ~ CC255255
Counter (down counter) *2	CC005000 ~ CC005255 , CC010000 ~ CC255255
Counter (complete bit) *2	CC005000 ~ CC005255 , CC010000 ~ CC255255
Counter (setting value)	CP005000 ~ CP005255 , CP010000 ~ CP255255
Counter(current value)	CA005000 ~ CA005255 , CA010000 ~ CA255255
Integer	N007000 ~ N007255 , N010000 ~ N255255



*1 : Timing bit : bit 14
complete bit : bit 13
*2 : Up counter Enable bit : bit 15
Down counter timing bit : bit 14
Complete bit : bit 13

### (2)PLC-5 series

Device	Address
Input relay	1001000 ~ 1001999
Output relay	O000000 ~ O000999
Internal relay	B003000 ~ B099999
Timer(Timing bit) <sup>*1</sup>	TC003000 ~ TC099999
Timer(Complete bit) <sup>*1</sup>	TC003000 ~ TC099999
Timer(Setting value)	TP003000 ~ TP099999
Timer(current value)	TA003000 ~ TA099999
Counter (Up counter) *2	CC003000 ~ CC099999
Counter (down counter) <sup>*2</sup>	CC003000 ~ CC099999
Counter (complete bit) *2	CC003000 ~ CC099999
Counter (setting value)	CP003000 ~ CP099999
Counter (current value)	CA003000 ~ CA099999
Integer	N003000 ~ N099999



*1 : Timing	g bit : bit 14		
Comp	lete bit : bit 13		
*2 : Up co	unter Enable bi	it : bit 15	
compl	ete bit	: bit 13	

# C. Modicon PLC series – Modbus Protocol (RTU or ASCII Mode)

### 1. Modicon Modbus – Serial Interface

- Communication with Modicon (Modbus) PLC and PMU hardware using RS-232C interface.

### 1-1 System Configuration

PLC	Interface module	Cable	Option Card	PMU
	•			
884 984A 984B 984X Slot Mount- 984	None	Below drawing (RS-232C)	PMO-600S PMO-300S PMO-200S	PMU-600 PMU-300 PMU-200

- Modbus : You can use Link interface port in Modicon PLC- CPU module

#### 1-2 Cable connection

(1)RS-232C connection(Modicon PLC  $\leftrightarrow$  PMU series)

PLC Part (9Pin)

PMU Part (9Pin)

1	CD	1	CD
2	RD	2	RD
3	SD	3	SD
4		4	
5	SG	 5	SG
6	DSR	6	DSR
7	RTS	7	RTS
8	CTS	8	CTS
9		9	

1-3 Modicon PLC setup

1-3-1 RTU Mode

PLC Interface mode : select RTU Mode

PLC part setup		
Baud rate	9600 bps	
Data length	8 bit	
Stop bit	1 bit	
Parity bit	Even	
Station No.	By rotary switch	

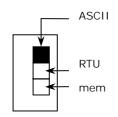
- Station address of PLC is set by the rotary switch behind CPU module.

- This station number should be same as the one of PMU station.

1-3-2 ASCII Mode

PLC Interface mode : select ASCII Mode

PLC part setup	
Baud rate	2400 bps
Data length	7 bit
Stop bit	1 bit
Parity bit	Even
Station No.	By rotary switch



1-3-3 Memory(mem) Mode

You can setup the parameter in the programming software of Modicon PLC.

PLC part setup	
Baud rate	50~19200 bps
Data length	7/8 bit
Stop bit	1/2 bit
Parity bit	Even/Odd
Station No.	By rotary switch

- 1-4 PMU Setup
- (1)Link setup
- 1 select serial link in link editor and select "Modicon(Modbus)" in Modicon series.

Select PLC type.	
⊖MASTER-K Series	K500, K1000(LINK)
CGLOFA Series	GM(LINK)
○GOLDSEC Series	MnN, AnS, MOJ2(LINK)
○STARCON-MF Series	MF(LINK)
⊂FARA Series	FARA-N(LINK)
○OMRON Series	SYSMAC-C(LINK)
⊂AB Series	PLC-5(LOADER)
● Modicon Series	Modicon(Modbus)
○SPC Series	SPC-300(LOADER)
⊖Siemens Series	S5-3964R(LINK)
🗘 Yaskawa Series	PROGIC-8(LOADER)
GE Fanuc Series	90-30[SNP-X] (LOADER)

2 setup the buffer no. of PMU with device of PLC

(PLC address : please refer to the address table)

- $\textcircled{\sc 3}$  Transfer the link file to PMU with other files.
- (2) Serial parameter Setup
- It should be identified with PLC data.

### 2. PLC address

Device	Address
Input bit	10001 ~ 18192
Output bit	00001 ~ 08192
Input register (Word)	30001 ~ 39999
Output register (Word)	40001 ~ 49999



• Input bit and Input register can not be permitted to write data.